


RECOMMENDED VALUES FOR TORQUES



5 Ncm to 10 Ncm (hand-tight)	
<p>Cover screws</p>	
<p>Healing caps</p>	
<p>Impression posts</p>	
<p>Superstructures made of plastic</p>	

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max. 15 Ncm	
<p>Scanposts and all other superstructures from PEEK</p>	

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max. 30 Ncm	
all titanium abutments	
Adhesive bases	
CERICX	
t-bona Ball head	
Maximus	
ICX-multi system	<p>(occlusal screw connection with about 27 Ncm)</p>

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ICX-Implants	
<p>General Insertion:</p> <p>No less than 15Ncm</p> <p>and</p> <p>no more than 55Ncm.</p>	
<p>Immediate loading:</p> <p>No less than 35Ncm.</p>	
<p>ICX-ACTIVE MASTER -implants</p> <p>In the interforaminal Area no more than 40Ncm.</p>	